

EXTRUSION CONTROLS COMPLETE ENGINEERED SOLUTION

Price \$9,950



Panel Optional



6" Color TouchScreen
12" Optional
Operator Station
Windows CE Diskless
Display and Data Entry
Data Acquisition
Recipe Download
Reporting Capability
Network Interface

Address: http://192.168.0.0.120/reports/report18.txt

Time	Date	B2-1	B2-2	B2-3	B2-4
00:00:00	11/18/2001	497	491	599	600
00:05:00	11/18/2001	497	491	599	600
00:10:00	11/18/2001	497	491	599	600
00:15:00	11/18/2001	496	496	599	600
00:20:00	11/18/2001	496	489	599	600
00:25:00	11/18/2001	497	487	599	600
00:30:00	11/18/2001	499	493	599	600
00:35:00	11/18/2001	497	491	599	600
00:40:00	11/18/2001	497	491	599	600
00:45:00	11/18/2001	497	491	599	600

Ethernet To
Plant Management
Reports
Recipes
Quality Reporting



Temperature Control
6 Heat/Cool Zones
6 Heat Only Zones
More Add \$300/Zone

Pressure Inputs with
Calibration relay
2 Included
More Add \$450 each

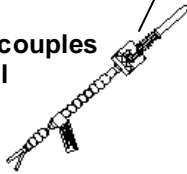


Drives Optional



Micro PLC
4 Motor Starts
4 Motor Stops

Thermocouples
Optional



Solid State Relays
Optional



Pressure Transducers
Optional
Add for \$800 each



Exit System 11/18/2002 14:56:07

McGoff-Bethune, Inc.

Barrell Zones Die Zones Other Zones

Motors Pressures Recipes

Overview System

Modbus 15 Failure

Main Help Alarms Ack

Main Menu Screen

498 496 599 600 498 496 599

Barrell Zones

473 472 602 596 473 Pressure

Die Zones 599 498 Before After

602 596 602 596 472 600

F1 T1 SC Plate SC Body DA Spare

Modbus 15 Failure

Main Alarms Ack

Overview Screen

Barrell Temperature Zones

1	2	3	4
498	495	599	600
500	450	600	650
5	6	7	
498	495	599	
500	450	600	

Modbus 15 Failure

Main Settings Alarms Ack

Barrell Temperatures

Loaded in Controller

BZ1	500
BZ2	450
BZ3	600
BZ4	650
BZ5	500
BZ6	450
BZ7	600
Spare	650
F1	555
T1	599

Recipe 1

Main Recipe Pg 2

Recipe Screen

11/20/2002 17:03:51

11/20/2002 15:58:43 Modbus 15 Failure 11/20/2002 15:58:11

11/20/2002 16:59:42 * Barrell Zone 2 High

11/20/2002 17:03:35 * Pressure Before High

* Pressure Before High

Main Ack all Alarms Alarm History Ack

Current Alarm Screen

Alarm History

11/20/2002 15:58:11	Barrell Zone 1 High
11/20/2002 15:58:11	Barrell Zone 2 High
11/20/2002 15:58:11	Die Zone 1 High
11/20/2002 15:58:11	Die Zone 2 High
11/20/2002 15:58:11	Barrell Zone 3 High
11/20/2002 15:58:11	Barrell Zone 4 High
11/20/2002 15:58:11	Die Zone 3 High
11/20/2002 15:58:11	Die Zone 4 High
11/20/2002 15:58:11	Barrell Zone 5 High
11/20/2002 15:58:11	Barrell Zone 6 High
11/20/2002 15:58:11	Die Zone 5 High
11/20/2002 15:58:11	DA Zone High
11/20/2002 15:58:11	Barrell Zone 7 High

Main Current Alarms Ack

Alarm History Screen

Examples of Touchscreen Operator Screens

http://192.168.000.120/box/web/main.html - Microsoft Internet Explorer

File Edit View Favorites Tools Help

Address http://192.168.000.120/box/web/main.html

Links Atlanta Maps McBeth Phones Prices

496 493 599 600 496 493 599

Barrell Zones

475 480 602 596 475 Pressure

Die Zones 599 496 Before After

602 596 602 596 480 600

F1 T1 SC Plate SC Body DA Spare

Modbus 15 Failure

Main Alarms Ack

Overview Screen

http://192.168.000.120/reports/report18.txt - Microsoft Internet Explorer

File Edit View Favorites Tools Help

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Links Atlanta Maps McBeth Phones Prices SearchDX Translate Vendors

Time	Date	B2-1	B2-2	B2-3	B2-4	B2-5	B2-6	B2-7	B2-8
00:00:00	11/18/2002	496	491	599	600	496	491	599	4
00:05:00	11/18/2002	497	491	599	600	497	491	599	4
00:10:00	11/18/2002	497	490	599	600	497	490	599	4
00:15:00	11/18/2002	498	496	599	600	498	496	599	4
00:20:00	11/18/2002	496	489	599	600	496	489	599	4
00:25:00	11/18/2002	495	487	599	600	495	487	599	4
00:30:00	11/18/2002	498	493	599	600	498	493	599	4
00:35:00	11/18/2002	497	493	599	600	497	493	599	4
00:40:00	11/18/2002	497	491	599	600	497	491	599	4
00:45:00	11/18/2002	496	488	599	600	496	488	599	4
00:50:00	11/18/2002	499	495	599	600	499	495	599	4
00:55:00	11/18/2002	500	495	599	600	500	495	599	4
01:00:00	11/18/2002	496	489	599	600	496	489	599	4
01:05:00	11/18/2002	496	489	599	600	496	489	599	4
01:10:00	11/18/2002	496	487	599	600	496	487	599	4

Process Data Report

Examples of Screens which can be viewed from Plant Management Office Computer